

I claim:

- 1 1. (currently amended) A method for forming a microelectromechanical
2 sensors, (MEMS), wherein ~~the at least one~~ sensors and ~~the~~ sensor signal
3 processing electronics are monolithically integrated, comprising the steps of
4 (i) firmly ~~connecting~~ bonding a first silicon wafer having at least one
5 cavity cavities formed thereon ~~with to~~ a second wafer as a cap wafer
6 having an epitaxial layer ~~by means of~~, through high temperature
7 fusion bonding via the epitaxial layer, to form a wafer composite;
8 (ii) wherein the wafer composite is reduced from the second wafer
9 towards the epitaxial layer, ~~that is, down~~ to a membrane thickness
10 corresponding to ~~the a~~ micromechanical portion of the sensor ~~or to~~
11 with a thickness of ~~another a device portion of the semiconductor~~
12 ~~wafer~~ responding to mechanical stress, and wherein ~~in a further step~~
13 the wafer composite is finally polished to provide a polished surface;
14 ~~in~~
15 (iii) wherein after the polishing ~~process, the step~~, electronic sensor
16 structures associated to registered to the cavity are commonly
17 formed manufactured along with ~~the one of~~ analogous ~~or~~ and digital
18 circuitries on the polished surface by ~~means of~~ a CMOS technology
19 methods.
- 1 2. (currently amended) The method of claim 1, ~~characterized in that~~
2 wherein prior to the wafer bonding ~~process step~~, structures of electronic
3 circuitries are already on ~~that a~~ side of the epitaxial layer that faces the cavity
4 after the bonding ~~process step~~.
- 1 3. (currently amended) The method of 1, ~~characterized in that~~ wherein
2 the electronic structures formed on the side facing the cavity at least after the
3 wafer bonding ~~process step~~ extend to the polished surface side to form, ~~for~~
4 ~~instance~~, electronically conductive channels.

1 4. (currently amended) The method of claim 1, wherein the electronic
2 structures created at the side facing the cavity comprises a specific sensor
3 in particular for the analysis of ~~the a~~ medium located adjacent to the
4 membrane in the cavity.

1 5. (currently amended) A method for forming a ~~microelectromechanical~~
2 **microelectromechanical** sensor or system (MEMS), wherein at least one
3 sensor and an associated sensor processing electronic **circuit element** are
4 monolithically integrally formed,
5 (i) by bonding a first wafer comprising at least one cavity with a second
6 wafer carrying an epitaxial layer by means of a high temperature
7 fusion bonding process via the epitaxial layer to form a composite of
8 the wafers;
9 (ii) wherein the composite of the wafers is thinned from the second wafer
10 down to the epitaxial layer and is finally polished, to form a polished
11 surface;
12 (iii) wherein after the polishing process at least one sensor structure
13 aligned to the cavity and at least one or more of an analogous ~~or~~ and
14 digital circuit on the polished surface are formed by ~~means of a~~ CMOS
15 technology method **at least partially in the thinned epitaxial layer.**

1 6. (currently amended) The method of claim 5, wherein thinning is
2 performed according to a membrane thickness corresponding to ~~the a~~
3 micromechanical portion of the sensor or according to a thickness of ~~another~~
4 portion of the semiconductor wafer a portion that is sensitive or responsive to
5 a mechanical stress.

1 7. (currently amended) The method of claim 5, wherein prior to the wafer
2 bonding ~~step process~~ electronic circuits are already formed on or aligned to
3 the side which after the bonding step of the wafers faces the cavity or covers
4 the cavity.

1 8. (currently amended) The method of claim 5, wherein ~~the~~ an electronic
2 sensor structure~~s~~ is formed on ~~the~~ a side facing the cavity and extends, at
3 least after the wafer bonding ~~step process~~, to the polished surface side and
4 ~~on particular form~~ ~~electrically conductive channels~~.

1 9. (currently amended) The method of claim 5, wherein the ~~electronic~~
2 sensor structures located at ~~the~~ a side facing the cavity comprise sensors for
3 ~~the~~ analysis of a medium located ~~adjacent to the membrane~~ in the cavity.

1 10. (currently amended) A micromechanical sensor ~~or~~ system (MEMS),
2 wherein at least one sensor and associated sensor signal processing
3 electronics are monolithically integrally formed, comprising
4 (i) ~~by bonding~~ the ~~a~~ first wafer comprising at least one cavity and
5 bonded to a second wafer carrying an epitaxial layer ~~by means of a~~
6 high temperature fusion bonding ~~process~~ via the epitaxial layer so as
7 to form a composite of ~~the~~ wafers;
8 (ii) wherein ~~by reducing~~ the composite of ~~the~~ wafers has a reduced
9 thickness from the second wafer down to the epitaxial layer and ~~by~~
10 ~~polishing the same~~ a polished surface;
11 (iii) wherein a mechanical sensor structure is aligned to the cavity and is
12 commonly provided with one of an analogous ~~or~~ and digital circuit on
13 the polished surface at least partially in the thinned epitaxial layer,
14 formed at the polished surface by monolithic integration ~~prior to or~~
15 ~~after the polishing process by means of a monolithic integrating~~
16 ~~technology method~~.

1 11. (currently amended) The sensor of claim 10, wherein the reduced
2 thickness has a thinning ~~is performed to obtain~~ the thickness of a
3 membrane.

1 12. (currently amended) The sensor of claim 10, wherein the circuit
2 structure is ~~provided prior to or during~~ encompassed in the fusion bonding.

1 13. (currently amended) The sensor of claim 10, wherein the monolithic
2 integration ~~technology method is a CMOS technique.~~

1 14. (new) The method of claim 1, wherein the associated electronic
2 sensor structures are registered to the cavity and are commonly formed along
3 with the at least one of analog and digital circuitries on the polished surface at
4 least partially in the thinned epitaxial layer.

1 15. (new) The method of claim 8, wherein electronic sensor structures
2 are formed on the side facing the cavity to comprise electrically conductive
3 channels.

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